



Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelconstruction.org

Welding Certificate

2273 – CPR – 0322 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0322.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	Harrison Eastoft Ltd
Facilities of the Manufacturer:	Verandah House, Eastoft, Scunthorpe, North Lincolnshire, DN17 4PN
Standard	BS EN 1090-2:2018
Execution Class	up to EXC 2 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	S275 JR, J0, J2 & S355JR, J0 J2 according to BS EN 10025-2: 2004 S355J2H according to BS EN 10210-1: 2008 S355J2H according to BS EN 10219-1: 2006
Responsible Welding Coordinator	Jayne Taylor-Whitticks – CSWIP, PCN, Tech Eng, EWT
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	September 2014
Date of this issue	27 September 2019
Date of expiry	09 September 2021
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI